Welcome to the 2014 Natural Paving Products brochure, designed to provide you with an inspirational guide to the design possibilities for your home and garden. Having nurtured and developed our range of natural stone landscaping products over the past 10 years, we are sure you will love them as much as we do.

As the UK’s leading independent supplier of natural stone, we offer an unrivalled range of products, colours and finishes, ensuring there is something for every taste, project and budget. Adding to the collection, new for 2014, we have a black modern limestone, Carbon Edge (see page 15), three divine sandstone block pavers, Forest, Orchard and Ginger (see page 79) and an exclusive range of new Vande Moortel pavers (see page 90).

As a company that genuinely cares about our products, people and customers, you can have confidence in all of our products, as they are ethically sourced, CE marked and cared for at each stage of their journey from quarry through to your project.

Please take a look inside and allow our natural stone to inspire your imagination and turn your dreams into reality.

Mark Wall
Managing Director
Natural Paving Products

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110 general information
When planning, designing and building your outdoor living space we appreciate that you have important decisions to make about colours, style, finish and accessing to mention a few, however we are here to help:

Where to start?
We have clearly reflected the options available throughout this brochure and have incorporated various design ideas from our renowned industry professionals. Many of our products have been used in award winning show gardens throughout this brochure and have incorporated various design ideas from our renowned industry professionals. With so much choice it can be hard to make a decision based on just the brochure, which is why samples of our products are available from our stockists, to help you make a final choice.

Contact our Customer Service Team for details of your nearest stockist or visit our website: www.naturalpaving.co.uk

Installation and design – Approved Landscaping Professionals
If you, like many others, need a hand to design your dream garden or install your new natural stone products, we recommend local, independent and quality assured designers, contractors and installers. All members have been rigorously assessed by Natural Paving through our ‘Approved Landscaping Professionals’ scheme, therefore providing home owners with peace of mind and reassurance that they are dealing with approved industry professionals.

The extraordinary and inspiring collaboration between Natural Paving Products and their recommended contractor played a key role in the creation of my new garden. It wouldn’t have been possible without their common goals, suitable services and gorgeous Purbeck natural stone. A huge thank you!” Home Owner, Liverpool (Installation June 2013)

DIY
If you plan to design and install your own outdoor living space we have provided a range of helpful laying patterns and guides which can be found in the back of the brochure. Please see pages 118-119.

How to buy
We have an extensive network of reputable stockists across the UK, from which to purchase our products, including builders merchants, landscape centres and garden centres. Simply contact the Customer Service Team for details of your nearest stockist or visit our website: www.naturalpaving.co.uk

Exceptional customer service
The success of Natural Paving Products has been underpinned by providing the highest standards in product quality and excellent customer care. We place a great importance on supporting all of our customers, who include home owners, builders, merchants, landscape gardeners, installers, architects and designers. Crucially we recognise and respond to the fact that each and every one of you has very different needs. Our reliability is recognised by the industry and has been rewarded by The British Association of Landscape Industries for two consecutive years, with an award for delivering ‘exceptional customer service’.

We are active members of The Association of Professional Landscapers, The Institute of Landscape Industries, The Stone Federation, Interlay, The Builders Merchants Federation and The Horticultural Trades Association, six professional trade associations.

Product information
To ensure you get the best from our natural stone landscaping products, we recommend that you refer to our Product Information and Guidance section (see page 121) before you purchase.

Here for you
If you have any questions at all, do not hesitate to contact our Customer Service Team on:

Tel: 0845 072 1150
Fax: 0845 072 1140
Email: sales@naturalpaving.co.uk

Belton Road, Sandtoft, Doncaster, DN8 5SX

Thoughts and trends for 2014:
What our designers and contractors say…

To make the most of your garden embrace it as an integral part of your home. Versatile outdoor living, think kitchen, dining and living room to imagine where you would barbecue, eat, entertain, and relax within your garden. Maintain a sense of proportion, consider how your internal space is divided into functional areas and consider an external on a smaller scale. Herb gardens and vegetable gardens are also increasingly popular and our approved members think these will be a key trend for 2014. Use pergolas to provide shelter between your home and garden. Many of our products have been used in award winning show gardens at prestigious RHS Flower Shows and last summer our clay pavers featured on ITV’s Love Your Garden. The extraordinary and inspiring collaboration between Natural Paving Products and their recommended contractor played a key role in the creation of my new garden. It wouldn’t have been possible without their common goals, suitable services and gorgeous Purbeck natural stone. A huge thank you!” Home Owner, Liverpool (Installation June 2013)

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Belton Road, Sandtoft, Doncaster, DN8 5SX
Natural stone landscaping products are more attractive than concrete equivalents:

1. Each piece of natural stone has a unique blend of colours and tones which makes your garden / driveway / landscape completely bespoke, unlike manufactured concrete where all pieces are identical and comparatively characterless.
2. The colour in natural stone is not pigmented unlike concrete, making natural stone more attractive.
3. Natural stone will retain its look over time, as opposed to concrete which is manufactured from composite aggregate mixes that become exposed after a few years of trafficking.

Natural stone landscaping products are more durable than concrete equivalents:

4. Natural stone is a durable frost resistant paving material.
5. All of our natural stone block paving is 50mm thick for improved compaction and stability of the driveway, unlike those offered by competitors at 40mm.

Natural stone landscaping products are easier to maintain than concrete equivalents:

6. Natural stone requires minimal maintenance, is easy to clean and retains its beauty over time.
7. Using natural stone materials can add greater value to your property.
8. Natural stone does not necessarily have to cost more than using equivalent concrete products. Please refer to the two tables (above) for further information.

Natural stone landscaping products are more sustainable and environmentally friendly than concrete equivalents:

9. Natural stone is exactly that, natural, meaning that our stone products have not been ‘manufactured’ in the way that concrete equivalent products are.
10. Natural Stone is a sustainable building material, as resources are stone on earth which are vast, plentiful and date back billions of years. Although the re-generation of stone is not as readily visible as the re-generation of trees, it is a continuous process with natural stone having an enduring life-cycle.

Why choose Natural Stone Landscaping Products over concrete equivalent products?

Most of the cost is in the installation!

Concrete after a few years
Natural stone after 10 years...

- Gets better with age!

Exposure aggregate

“Stone is already ahead of almost all building materials in its green credentials.”
The Stone Federation, www.stonefed.org.uk

Natural stone has become an increasingly popular choice for gardens, landscapes and public areas. The prominence of natural stone landscaping products over concrete equivalents is unrivalled as it provides a more beautiful and sustainable option.
We quarry
We source products globally but quarry the majority from our quarries in India – so we can guarantee that all of our products are ethically sourced.

We manufacture
Once the stone is out of the ground we have multiple factory sites (with a new one opening in 2014) where it is processed, cut and shaped – so we can offer a vast range of products in terms of finishes and sizes.

We import
We own a fleet of vehicles in India, partner a shipping company, operate three UK distribution centres (1. Tilbury, Essex, 2. Doncaster, Yorkshire and 3. Grangemouth, Scotland) and have a dedicated haulage agent – so we can guarantee the timely and consistent supply of products, as you need them.

We deliver
We have a reputable and large network of stockists across the UK, who we partner with – ensuring that together, we provide you with the right product and respond efficiently and effectively to your requirements.

End to end solution
Our natural stone landscaping products, destined for beautiful homes and gardens, follow a careful journey that is controlled and overseen by Natural Paving Products. To ensure you receive the very highest standards in quality and service, our unique service offering means that we handle the stone from quarry to garden:

We help design and install
We operate an Approved Landscaping Professionals scheme - so that we can recommend local, independent and quality assured designers, contractors and installers to ensure that your natural stone products are installed perfectly into beautifully designed outdoor living spaces.

With control over quality, supply and product range, we deliver a full end to end service.
As the UK’s leading independent supplier of natural stone, we take our corporate duty of care seriously and are constantly looking at ways to improve the sustainability of our operation and environment.

Sustainable and reliable
We pride ourselves on offering our customers sustainable products. As they are all natural, our products are truly organic and have not been ‘manufactured’ in the way that concrete equivalent products are. Natural stone is self-regenerating with an enduring life-cycle and the natural stone products we create are recyclable and can be used as reclaimed paving and/or crushed and used for aggregates.

We strive to ensure and develop activities that are sustainable and safe for employees and all others who come into contact with our business. One of our priority targets for 2014/15 is to reduce our waste transportation and drive efficiencies into the production process of our quarries in India.

Quality marks you can trust
Following an extensive and rigorous testing process in 2013, the complete Natural Paving range of flagstones, block paving, walling and accessories is fully accredited with CE Marking. Declarations of Performance (DoPs) are available on our website to download.

The tests were completed as part of the transition to the new Construction Products Regulation (CPR), which came into force on 1st July 2013 and requires that all products covered by a Harmonised European Standard (hEN) or European Technical Assessment (ETA) carry CE Marks to state their performance characteristics. Test data information can also be found on our new product labels.

Since establishing our Indian manufacturing and processing facilities we have invested significant amounts of time, money and resource, working hard to ensure that all of our workers enjoy the best possible living and working conditions. We are also opening a new processing facility in 2014 that will create more jobs, improve operational efficiency and reduce the environmental impact.

As proactive and passionate members of the Ethical Trading Initiative (ETI), the quarrying, manufacturing and sourcing of our stone is conducted professionally, ethically and exceeds the ETI’s point-based code of conduct, ensuring no child labour, fair wages and safe working conditions. Our company ethos is that we believe in all our employees, both in the UK and overseas and try to ensure a good, safe and happy work life balance is achieved.

Natural Paving Products imports from a number of countries, but unlike many of our competitors we also own a number of quarry mines and factories in India. As a manufacturer we invest in our supply chain and the people that work in it. Fully aware of inhumane practices that exist in parts of the world, Natural Paving Products made a firm commitment to lead the way and show our industry just how natural stone mining should be conducted successfully and ethically.

responsible & ethical trading
a quick guide to natural paving flagstones:

You will find that each paving flagstone is available in at least one of the following options:

<table>
<thead>
<tr>
<th>Definition</th>
<th>Benefits</th>
</tr>
</thead>
<tbody>
<tr>
<td>The flagstone has been machine finished to a nominal thickness.</td>
<td>Useful where weight and/or limited depth for laying the product is an issue. Calibrated stone is relatively easier to install than hand cut stone. Ideal finish for internal use.</td>
</tr>
<tr>
<td>The stone has been hand finished and split. Thicknesses of the flagstones will vary.</td>
<td>Economical. Provides a more traditional finish with a greater variation in the riven surface.</td>
</tr>
</tbody>
</table>

Each flagstone will also be either calibrated or hand cut, both of which have their own benefits:

For further technical product information and laying guides please refer to pages 110 - 119.

Circle kits are available in the following sizes:

<table>
<thead>
<tr>
<th>Circle Kits</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>3 ring circle and squaring off kit: 2.4 x 2.4m</td>
<td>Comes with a centre piece, 2 surrounding rings and a squaring off kit.</td>
</tr>
<tr>
<td>3 ring circle and squaring off kit: 2.8m diameter</td>
<td>Comes with a centre piece and 3 surrounding rings.</td>
</tr>
<tr>
<td>4 ring circle: 3.7m diameter</td>
<td>Comes with a centre piece and 4 surrounding rings.</td>
</tr>
</tbody>
</table>

Pease note larger circles are available to order in 4.6m and 5.5m diameters. Please see page 116 for circle kit diagrams.

“...”

Chris Linforth, Prime Garden Design

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a quick guide to natural paving block paving:

You will find that our block paving is available in at least one of the following options:

<table>
<thead>
<tr>
<th>Project Packs</th>
<th>Project packs contain a mixture of various sized flagstones, commonly used to create random patterns.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single Sizes</td>
<td>Single size packs contain flagstones that are all one size, which are fantastic for creating a contemporary look.</td>
</tr>
<tr>
<td>Circle Kits</td>
<td>These are pieces of flagstones that have been cut and shaped to make circular patterns, ideal for creating focal points.</td>
</tr>
</tbody>
</table>

Circle kits are available in the following sizes:

<table>
<thead>
<tr>
<th>Circle Kits</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Project Packs</td>
<td>Each pack contains 3 different sized blocks with a selected number of each size block. This allows the blocks to be laid in a random pattern.</td>
</tr>
<tr>
<td>Single Sizes</td>
<td>Single size packs come with a number of same sized blocks. Ideal for creating contrasting edgings and features, as well as contemporary driveways.</td>
</tr>
</tbody>
</table>

“...”
A striking black limestone, Carbon Edge creates ultra-modern patio areas and garden spaces, with its lightly riven surface and smooth cut edges.

Carbon Edge is available in:
- A 600 series project pack
- Each flagstone is hand split to a thickness of 20 - 30mm, with machine cut edges
- This stone may naturally lighten over time
- Please see pages 114 - 121 for further product details

Premiastone flagstones are available in sixteen naturally appealing and varying colours from warm pinks, cool creams, and subtle greys through to deep classic blues and blacks. With so many options it is difficult to choose a favourite, however you can be sure that whichever makes its way to your garden, it will create a natural ‘wow factor’.

Premiastone flagstones are comprised of flagstones that have been machine cut to give a contemporary, smooth ‘squared edge’ look. The surface finishes vary on each flagstone, for example Rustic Quartz is naturally riven, whilst Midnight Blue has a modern, smooth and honed finish.

The Premiastone collection is comprised of flagstones that have been machine cut to give a contemporary, smooth ‘squared edge’ look. The surface finishes vary on each flagstone, for example Rustic Quartz is naturally riven, whilst Midnight Blue has a modern, smooth and honed finish.

Textured Finish
- Carbon Edge
- Birch
- Black
- Copper
- Rustic Quartz
- Band Magneto
- Cornsilk
- Pumice

Smooth Finish
- Platinum
- Ibis
- York Mix
- Ivory
- Walnut
- Cream
- Midnight Blue

Available in calibrated project packs and/or single sizes, the Premiastone collection includes:
A slightly textured flagstone, Birch comprises of silvery grey tones which add a sparkle to garden and patio areas.

Border Birch with darker colours for a stunning effect, a natural option would be Midnight Blue block paving, (as shown left) see page 88 for details.

Birch is available in:
- Single sizes of:
  - 750 x 500mm
  - 500 x 500mm
- All flagstones are calibrated to a thickness of 25mm
- Please see pages 114 - 121 for further product details

Please note: A combination of different single sizes have been used to create a bespoke pattern by the installer and home owner, and do not show a traditional single size flagstone pattern.
A modern flagstone with a pale black tone and bluish hue. A subtle and beautiful stone that creates a contemporary look.

Black slate is available in:
• A 500 series project pack with a calibrated finish to a thickness of 20mm
• Trimmed to allow nominal 10mm joints and can be easily cut and manipulated to produce a variety of patio shapes and formations
• Please see pages 114 - 121 for further product details
Copper slate has a warmth and variety of colour with an interesting mixture of blues, beiges, browns and golds.

Consider Golden Fossil walling and copings (see picture left and page 99) to create a complementary finish against our Copper slate flagstones.

Copper slate is available in:
- A 500 series project pack with a calibrated finish to a thickness of 20mm
- Trimmed to allow nominal 10mm joints and can be easily cut and manipulated to produce a variety of patio shapes and formations
- Please see pages 114 - 121 for further product details
Rustic Quartz boasts an array of beautiful colours including tones of green, yellow and beige with flecks of silver and gold. The sawn quality with the riven surface of this quartzite provides a slightly more rustic feel while maintaining a stylish look.

Rustic Quartz is available in:

• A dedicated project pack with a calibrated finish to a thickness of 25mm
• Rustic Quartz is also available in block paving (see page 86 for details), combine both for a matching drive and garden feature
• Please see pages 114 - 121 for further product details
Traditionally finished Burnt Magenta has a delicately etched surface and cropped edges with soft shades of brown and magenta, a beautifully understated stone.

Burnt Magenta is available in:
- A 500 series project pack with a calibrated finish to a thickness of 25mm
- Burnt Magenta is also available in block paving, see page 80 for details
- Please see pages 114 - 121 for further product details
Cornsilk is a sawn sandstone that reveals a lightly textured surface coloured with beautiful hues of pale cream and milky coffee, with hints of delicate orange.

Cornsilk is available in:
• Single sizes:
  - 900 x 600mm
  - 600 x 600mm
• All flagstones are calibrated to a thickness of 20mm
• Please see pages 114 - 121 for further product details

Please note: A combination of different single sizes have been used to create a bespoke pattern by the installer and home owner, and do not show a traditional single size flagstone pattern. (On all images.)
Pumice is a sawn sandstone with a lightly textured surface of calm greys with occasional light brown tones. Pumice will provide a sophisticated space for relaxation.

Pumice is available in:
- Single sizes:
  - 900 x 600mm
  - 600 x 600mm
- All flagstones are calibrated to a thickness of 20mm
- Please see pages 114 - 121 for further product details

Please note: A combination of different single sizes have been used to create a bespoke pattern by the installer and homeowner, and do not show a traditional single size flagstone pattern. (On image far left and below.)
Cashmere has a lightly textured surface, sun kissed with a beautiful blend of salmon, honey and beige.

Cashmere is available in:
• Single sizes:
  – 900 x 600mm
  – 600 x 600mm
• All flagstones are calibrated to a thickness of 20mm
• Please see pages 114 - 121 for further product details.

Please note: A combination of different single sizes have been used to create a bespoke pattern by the installer and homeowners, and do not show a traditional single size flagstone pattern. (On image below.)
Platinum flagstones are elegant with a gracious mixture of varying grey tones and occasional hints of beige. Like the other sawn and honed products, Platinum breathes quality into any patio area, adding a subtle sparkle.

Platinum is available in:
- Single sizes:
  - 900 x 600mm
  - 600 x 600mm
- All flagstones are calibrated to a thickness of 20mm
- Please see pages 114 - 121 for further product details

Please note: A combination of different single sizes have been used to create a bespoke pattern by the installer and homeowner, and do not show a traditional single size flagstone pattern. (On image to the left.)
Ibis is a sawn sandstone with a smooth surface, graced with inviting shades of pale gold and warm blush pinks. A modern flagstone that gives the wow factor to any project.

Use black or dark grey block paving beside Ibis, as this will not only create a stunning contrast in colour, but in texture too. See page 78 for details of our block paving.

Ibis is available in:

- Single sizes:
  - 900 x 600mm
  - 600 x 600mm
- All flagstones are calibrated to a thickness of 20mm
- Please see pages 114 - 121 for further product details

Please note: A combination of different single sizes have been used to create a bespoke pattern by the installer and homeowner, and do not show a traditional single size flagstone pattern.
York Mix is a distinctive "head turner" with a stunning combination of greys, buffs and brown blends. If you are looking for the popular "York Stone" appearance, then you have found it in York Mix.

York Mix is available in:
- Single sizes of:
  - 750 x 500mm
  - 500 x 500mm
- All flagstones are calibrated to a thickness of 25mm
- York Mix is also available in block paving, see page 82 for details
- Please see pages 114 - 121 for further product details

Please note: A combination of different single sizes have been used to create a bespoke pattern by the installer and homeowner, and do not show a traditional single size flagstone pattern. (On the image below.)
ivory sandstone

From Ivory shines a contemporary combination of whites, creams, buffs and yellows with splashes of coral in a smooth and honed sandstone flagstone. Ideal for creating a glamorous extension to your living space.

Ivory is available in:

- Single sizes:
  - 900 x 600mm
  - 600 x 600mm
- All flagstones are calibrated to a thickness of 20mm

Please see pages 114 - 121 for further product details

Please note: A combination of different single sizes have been used to create a bespoke pattern by the installer and homeowner and do not show a traditional single size flagstone pattern. (On all images.)
Walnut has a sawn, smooth surface which is indulged with light golden tans and beiges bringing opulence to alfresco living.

Walnut is available in:
- Single sizes: - 750 x 500mm - 500 x 500mm
- All flagstones are calibrated to a thickness of 30mm
- Please see pages 114 - 121 for further product details

Please note: A combination of different single sizes have been used to create a bespoke pattern by the installer and homeowner and do not show a traditional single size flagstone pattern. (On the bottom right image.)

Please note: Images below show product when wet.
Cream travertine has a strong Mediterranean appeal with moreish warm hues of cream and beige with tranquil softened edges. This flagstone works well in all settings, and is a popular option for encasing ponds and swimming pools.

Cream is available in:
• A dedicated project pack
• Single sizes:
  – 610 x 406mm
  – 406 x 406mm
• All flagstones are calibrated to a thickness of 30mm
• Please see pages 114 - 121 for further product details
Midnight Blue is a smooth, sophisticated and classic option, setting the trend in any home. Midnight Blue is available in:

- Single sizes:
  - 750 x 500mm
  - 500 x 500mm
- All flagstones are calibrated to a thickness of 25mm

Midnight Blue is also available in block paving, edgings and kerbs. Use these complementary products to create a design that flows effortlessly throughout your garden and driveway, see pages 88 and 104 respectively for details.

This stone may naturally lighten over time.

Please see pages 114 - 121 for further product details.

Please note: A combination of different single sizes have been used to create a bespoke pattern by the installer and home owner, and do not show a traditional single size flagstone pattern. (On all images.)
Teal is a weathered limestone, with a smoother, less riven finish than its sandstone counterparts. Enjoy the cool blue and soft grey tones that suit both traditional and contemporary homes.

Teal is available in:

- A 600 series project pack, calibrated to a thickness of 24mm
- 3 ring circle with a squaring off kit
- This stone may lighten over time

Please see pages 114-121 for further product details.
A soft black, hand cut and tumbled limestone with soft rounded corners, Ebony offers a truly modern flagstone.

Ebony is available in:
• A 600 series project pack, hand cut to a thickness of 20-30mm.
• Ebony is also available in cobbles, see page 107 for details.
• This stone may naturally lighten over time.
• Please see pages 114 - 121 for further product details.

Please note: A combination of single sizes have been used to create a brickwork pattern by the installer and home owner, and do not show a traditional project pack pattern. (On both images.)
Tuscan limestone has a subtly riven and weathered surface in gentle shades of light greens and mustard yellows. Tuscan is an ideal choice for areas requiring a smoother surface for walking.

Tuscan is available in:
- A 600 series project pack, calibrated to a thickness of 24mm
- 3 ring circle with a squaring off kit
- This stone may naturally lighten over time.
- Please see pages 114 - 121 for further product details
barley sandstone

Barley is a weathered and riven sandstone, adorned by sweet shades of blush pinks, golden yellows and creamy greys.

Barley is available in:
• A 600 series project pack, calibrated to a thickness of 24mm
• 3 ring circle with a squaring off kit
• Please see pages 114 - 121 for further product details
Saffron is a weathered sandstone with an elegant warm finish of mature pinks and complementary sandy brown palettes.

Saffron is available in:
- A 600 series project pack, calibrated to a thickness of 24mm
- 3 ring circle with a squaring off kit
- Please see pages 114 - 121 for further product details
Meadow sandstone is a timeless natural classic. A weathered stone with elegant soft greys and understated browns, indulged by varying tones of green.

Meadow is available in:
• A 600 series project pack, calibrated to a thickness of 24mm
• 3 ring circle with a squaring off kit
• Meadow is also available in cobbles, see page 106 for details
• Please see pages 114 - 121 for further product details
Golden Fossil has a base layer of soft yellow, buff, cream and white tones, creating an ideal platform for the splashes of rich oranges and dark fossil leaf bursts.

Golden Fossil is available in:

- A 600 series project pack
- Single sizes:
  - 900 x 600mm
  - 600 x 600mm
  - 600 x 290mm
  - 290 x 290mm
- Circle kits:
  - 3 ring circle with a squaring off kit
  - 3 ring circle
  - 2 ring circle with a squaring off kit

Please note larger circle kits are available to order, see page 12 for details.

All flagstones are calibrated to a thickness of 24mm.

Please see pages 114 - 121 for further product details.

Please note image shows product when wet.

The Classic-stone collection presents a variety of options, with flagstones available in different hand cut and calibrated thicknesses.

Classic-stone is available in a mixture of 600 series project packs*, single sizes and circle kits.**

* See page 118 for details of the 600 series project packs.

** See page 116 for circle kit diagrams.

Classic-stone is exactly what it suggests, the ultimate in timeless, traditional flagstones.

Each hand finished and dressed flagstone has a natural surface that inspires a warm and natural, old-world look.

With nine gorgeous colours available, the Classic-stone collection provides a traditional and expensive looking product that costs less than you think.

Classic-stone is available in a mixture of 600 series project packs*, single sizes and circle kits.**

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** See page 116 for circle kit diagrams.

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* See page 118 for details of the 600 series project packs.

** See page 116 for circle kit diagrams.
Harvest is an alluring riven sandstone with pink tones that swirl above golden yellows, browns, greys and creams.

Harvest is available in:
• 600 series project packs either:
  - hand cut to a thickness of 25-40mm, or
  - calibrated to a thickness of 24mm
• Single sizes, all calibrated to a thickness of 24mm:
  - 900 x 600mm
  - 600 x 600mm
  - 600 x 290mm
  - 290 x 290mm
• Circle kits:
  - 4 ring circle
  - 3 ring circle with a squaring off kit
  - 3 ring circle
  - 2 ring circle with a squaring off kit
• Please note larger circle kits are available to order, see page 12 for details
• Please see pages 114 - 121 for further product details
Heather is a sandstone classic, with a riven face of purple heather and pink tones, set among buff, browns, oranges and greys that offer a distinctively rustic effect.

Heather is available in:
- 600 series project packs either:
  - hand cut to a thickness of 25-40mm or
  - calibrated to a thickness of 24mm
- Single sizes, all calibrated to a thickness of 24mm:
  - 900 x 600mm
  - 600 x 600mm
  - 600 x 290mm
  - 290 x 290 mm
- Circle kits:
  - 3 ring circle with a squaring off kit
  - 3 ring circle
  - 2 ring circle with a squaring off kit
- Please note larger circle kits are available to order, see page 12 for details
- Please see pages 114 - 121 for further product details
Graphite is a traditional hand cut flagstone boasting a contemporary dark grey palette, softened with delicate tones of buff, brown and pink.

Graphite is available in:
- A 600 series project pack, with a calibrated finish to a thickness of 24mm
- Please see pages 114 - 121 for further product details
A riven natural sandstone, inspiring thoughts of the Lake District, with scenic shades of greens, combined with light brown and soft grey tones.

Lakeland is available in:

- 600 series project packs either:
  - hand cut to a thickness of 25-40mm, or
  - calibrated to a thickness of 24mm
- Single sizes, all calibrated to a thickness of 24mm:
  - 900 x 600mm
  - 600 x 600mm
  - 600 x 290mm
  - 290 x 290mm
- Circle kits:
  - 4 ring circle
  - 3 ring circle with a squaring off kit
  - 3 ring circle
  - 2 ring circle with a squaring off kit
- Please note larger circle kits are available to order, see page 12 for details
- Lakeland is also available in a Finestone option, please see page 76 for details
- Please see pages 114 - 121 for further product details
Promenade sandstone

Promenade sandstone is a cool traditional classic with varying tones of grey dotted by subtle hints of beige and green.

Promenade is available in:
• 600 series project packs either:
  – hand cut to a thickness of 25-40mm, or
  – calibrated to a thickness of 24mm
• Circle kits:
  – 3 ring circle with a squaring off kit
  – 3 ring circle
  – 2 ring circle with a squaring off kit

- Please note larger circle kits are available to order, see page 12 for details
- Single sizes, all calibrated to a thickness of 24mm:
  – 900 x 600mm
  – 600 x 600mm
  – 600 x 290mm
  – 290 x 290mm
- Promenade is also available in a Finestone option, please see page 76 for details
- Please see pages 114-121 for further product details
Autumn Brown is aptly named as it displays soft forest browns, with seasonal salmons and buff tones.

Autumn Brown is available in:
• 600 series project packs either:
  - hand cut to a thickness of 25-40mm, or
  - calibrated to a thickness of 24mm
• Also available in a finestone option, see page 76 for details
• Please see pages 114 - 121 for further product details

gives an autumnal and tranquil feel
A bold and striking flagstone, Carbon Black is a lightly riven limestone.

Carbon Black is available in:

- A 600 series project pack
- Single sizes:
  - 900 x 600mm
  - 600 x 600mm
  - 600 x 290mm
- Each flagstone is hand cut to a thickness of 20-30mm
- This stone may naturally lighten over time
- Please see pages 114 - 121 for further product details
Steel Blue limestone is a striking, cool blue stone with turquoise tones across a largely smooth surface.

Steel Blue is available in:
• A 600 series project pack, hand cut to a thickness of 20-30mm
• This stone may naturally lighten over time
• Please see pages 114 - 121 for further product details

Please note: Image shows product when wet.
The Finestone collection offers three flagstones that are traditionally hand cut and dressed, but lightweight and finer compared to other collections. Available in the popular and versatile colours of Lakeland, Promenade and Autumn Brown, as seen in the Classicstone collection, this range is ideal for those projects with a modest budget.

Available in:
- 600 series project packs, hand cut to a thickness of 15-22mm
- Please note Autumn Brown is subject to availability.
- Please see pages 114 - 121 for further product details

Lakeland
Promenade
Autumn Brown

a classic choice for modest budgets
Our natural stone block paving provides an attractive long term solution for driveways, due to the durability of the individual blocks making them nature’s alternative to concrete block paving.

The Fossestone collection is our most established range of block paving, offering driveways and entrances a true sense of style.

With eight inspiring colours that individually create a stunning finish, they can be mixed and matched to incorporate contrasting borders and areas, to create unique designs.

Whether your home has a contemporary or traditional feel, the versatile Fossestone range has the natural ability to complement as it encompasses a range of different stone finishes.

Available in:
- Project packs, consisting of three different sizes:
  - All blocks are 50mm thick
  - Please see pages 117 - 121 for further product details
- All blocks are 50mm thick
- Please see pages 117 - 121 for further product details

Orchard, Forest & Cinder Sandstone

Orchard is a warm and charming sandstone, presenting a collection of pink and orange tones that twirl above a foundation of golden yellow, brown, grey and cream.

Forest sandstone to inspire the outdoor feeling of fresh woodland walks with its gentle grey tones, dusted with greens, light browns and gentle pinks.

Cinder is a contemporary sandstone with varying shades of grey with occasional brown undertones.
burnt magenta sandstone

The traditionally finished Burnt Magenta sandstone has a delicately etched surface that shows texture and movement. Beautiful soft shades of brown magenta create a sense of understated class.

Burnt Magenta is available in:

- Single sizes:
  - 250 x 150mm
  - 200 x 150mm
  - 150 x 150mm

- All blocks are 50mm thick

- Burnt Magenta is also available in flagstones, see page 24 for details

- Please see pages 117 - 121 for further product details
York Mix has an inspired blend of soothing grey tones and softly contrasting buffs that create a stunning finish for any driveway.

York Mix is available in:

- Project packs, consisting of three different sizes:

<table>
<thead>
<tr>
<th>Number of blocks</th>
<th>Size (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>128</td>
<td>250 x 150</td>
</tr>
<tr>
<td>80</td>
<td>200 x 150</td>
</tr>
<tr>
<td>56</td>
<td>150 x 150</td>
</tr>
</tbody>
</table>

- All blocks are 50mm thick

- York Mix sandstone is a stunning block paving, for the wow factor, edge with contrasting Midnight Blue block paving (see page 88 and both images to the left)

- York Mix is also available in flagstones, see page 36 for details

- Please see pages 117 - 121 for further product details
Birch is a modern stone with a lightly textured finish. The elegant greys, subtle blues and gentle whites bring a graceful charm to outdoor areas.

Birch is available in:
- Project packs, consisting of three different sizes:
  - 128 blocks: 250 x 150
  - 80 blocks: 200 x 150
  - 56 blocks: 150 x 150

All blocks are 50mm thick.
- Birch is also available in flagstones, see page 16 for details.
- Please see pages 117 - 121 for further product details.

Please note: Image shows product when wet.
Rustic Quartz has a sawn element and riven surface that is full of rustic charm. The quartzite boasts an inspired mix of colour with a range of greens, soft yellows and beiges with speckles of silver and gold.

Rustic Quartz is available in:

- Project packs consisting of three different sizes:
- All blocks are 50mm thick
- Rustic Quartz is also available in flagstones, see page 22 for details
- Please see pages 117 - 121 for further product details

<table>
<thead>
<tr>
<th>Number of blocks</th>
<th>Size (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>128</td>
<td>250 x 150</td>
</tr>
<tr>
<td>80</td>
<td>200 x 150</td>
</tr>
<tr>
<td>56</td>
<td>150 x 150</td>
</tr>
</tbody>
</table>
Midnight Blue is a smooth, sophisticated option for both traditional and contemporary homes. The deep blue and black tones create a beautiful connection between your home and the outside world.

Midnight Blue is available in:
• Single sizes:
  – 250 x 150mm
  – 200 x 150mm
  – 150 x 150mm

• All blocks are 50mm thick
• This stone may naturally lighten over time
• Midnight Blue is also available in flagstones, see page 44 for details
• Please see pages 117 - 121 for further product details

midnight blue limestone

style and sophistication
The VANDE MOORTEL® collection is an exclusive range of clay pavers. These rectangular, sleek pavers offer homeowners and designers a world of versatility as they can be laid at a variety of angles with different applications.

You can create interest in larger spaces, provide sophisticated edging to smaller areas or build textured pathways. The clay pavers have a mixture of finishes including tumbled, non-tumbled, sandblasted and non-sanded to give different decorative looks. Available in single sizes only.

Single Size Pack Specification

<table>
<thead>
<tr>
<th>Name</th>
<th>Dimension per unit/paver (mm)</th>
<th>Number of pavers per pack</th>
<th>Nominal weight per pack (kg)</th>
<th>Nominal m² covered when laid on flat side</th>
<th>Nominal m² covered when laid on edge</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aureum</td>
<td>215 x 52 x 70</td>
<td>700</td>
<td>1148</td>
<td>10.94</td>
<td>8.14</td>
</tr>
<tr>
<td>Amarant</td>
<td>215 x 52 x 70</td>
<td>576</td>
<td>944</td>
<td>9</td>
<td>6.70</td>
</tr>
<tr>
<td>Terrestre</td>
<td>215 x 52 x 70</td>
<td>700</td>
<td>1148</td>
<td>10.94</td>
<td>8.14</td>
</tr>
<tr>
<td>Forum</td>
<td>215 x 52 x 70</td>
<td>700</td>
<td>1148</td>
<td>10.94</td>
<td>8.14</td>
</tr>
<tr>
<td>Sepia</td>
<td>215 x 52 x 70</td>
<td>576</td>
<td>944</td>
<td>9</td>
<td>6.70</td>
</tr>
<tr>
<td>Anthracite</td>
<td>215 x 52 x 70</td>
<td>576</td>
<td>944</td>
<td>9</td>
<td>6.70</td>
</tr>
<tr>
<td>Graphite</td>
<td>215 x 52 x 70</td>
<td>576</td>
<td>944</td>
<td>9</td>
<td>6.70</td>
</tr>
<tr>
<td>Melange</td>
<td>215 x 52 x 70</td>
<td>700</td>
<td>1148</td>
<td>10.94</td>
<td>8.14</td>
</tr>
</tbody>
</table>

Aureum is a tumbled and sanded clay, vanilla and sandy beige in colour. Aureum is available in:
- A single size of 215 x 52 x 70mm
- Please see pages 117 - 121 for further product details

Amarant is a non-tumbled and unsanded clay in varying brown tones, with a sprinkling of dusty pinks, subtle oranges through to deep reds.

Amarant is available in:
- A single size of 215 x 52 x 70mm
- Please see pages 117 - 121 for further product details
terrestre clay

Terrestre is a tumbled and unsanded clay in rich classic reds, modernised by hints of soft brown and dark beige.

Terrestre is available in:
• A single size of 215 x 52 x 70mm
• Please see pages 117 - 121 for further product details

As seen on ITV’s Love Your Garden

forum clay

Forum clay is tumbled and sanded, encased by a mixture of subtle beige tones and beautiful soft pinks.

Forum is available in:
• A single size of 215 x 52 x 70mm
• Please see pages 117 - 121 for further product details
Sepia is a non-tumbled and unsanded modern choice of clay, in a soft and indulgent chocolate brown hue.

Sepia is available in:
- A single size of 215 x 52 x 70mm
- Please see pages 117 - 121 for further product details

Anthracite is a dark chocolate brown clay enriched with black shadows, giving this non-tumbled and sanded paver a contemporary but classic look.

Anthracite is available in:
- A single size of 215 x 52 x 70mm
- Please see pages 117 - 121 for further product details
Graphite is a non-tumbled and unsanded clay, of sophisticated black tones with rich brown and cool deep blue hues.

Graphite is available in:
- A single size of 215 x 52 x 70mm
- Please see pages 117 - 121 for further product details

Melange is a mixture of black, brown and red tumbled and unsanded clay pavers, each with varying tones of its own colour. The three colours come together to produce an effective and stylish finish, ideal for creating outdoor features.

Melange is available in:
- A single size of 215 x 52 x 70mm
- Please see pages 117 - 121 for further product details
Stone walling and copings provide a natural way to encompass outside living areas and create inspiring features in larger spaces.

Cottagestone walling is available in either Golden Fossil or Lakeland. With a choice of laying options, the pitched face creates an aged effect whilst the riven face conveys a traditional look.

To complement the walling, calibrated 40mm thick Golden Fossil and Lakeland copings are available in two widths.

Both Lakeland and Golden Fossil are available in flagstones and circle kits, (see pages 66 and 59 respectively).

Please note that time should be taken to course the blocks prior to installation. Please see pages 120 - 121 for further product details.

<table>
<thead>
<tr>
<th>Walling Sizes and Specifications:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>365 x 100 x 50 - 75 mm</td>
<td>180</td>
</tr>
<tr>
<td>300 x 100 x 50 - 75 mm</td>
<td>215</td>
</tr>
<tr>
<td>220 x 100 x 50 - 75 mm</td>
<td>290</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Coping Sizes and Specifications:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Size (mm)</td>
<td>No. per pack</td>
</tr>
<tr>
<td>600 x 280 x 40</td>
<td>50</td>
</tr>
<tr>
<td>600 x 150 x 40</td>
<td>100</td>
</tr>
</tbody>
</table>

Golden Fossil walling
Lakeland walling showing a pitched face
Golden Fossil walling
Lakeland walling
riven face
pitched face

98
Kirkstallstone is an extremely distinctive and durable sandstone, comprised of beautifully rich gold, copper and rust tones that are fused together by a humble pale yellow.

Kirkstallstone is available in:

- Calico Sandstone
- Ebony Limestone
- Meadow Sandstone

<table>
<thead>
<tr>
<th>Description</th>
<th>Width (mm)</th>
<th>Length (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Walling - 100mm Bed</td>
<td>215</td>
<td>Various</td>
</tr>
<tr>
<td>(supplied in 4m2 packs)</td>
<td></td>
<td>200 - 500</td>
</tr>
<tr>
<td>Random Walling 100mm Bed</td>
<td>Fixed Size</td>
<td>Various</td>
</tr>
<tr>
<td></td>
<td></td>
<td>200 - 500</td>
</tr>
</tbody>
</table>

Please note all sizes are nominal. Please see pages 120 - 121 for further product details.

Drystone walling

Drystone walling is available in Cragstone cobbles mixed size packs:

<table>
<thead>
<tr>
<th>Nominal size (mm)</th>
<th>No. per pack</th>
<th>Nominal m² per pack</th>
</tr>
</thead>
<tbody>
<tr>
<td>200 x 150 x 25-50</td>
<td>195</td>
<td>3-5</td>
</tr>
<tr>
<td>150 x 150 x 25-50</td>
<td>195</td>
<td></td>
</tr>
<tr>
<td>100 x 150 x 25-50</td>
<td>195</td>
<td></td>
</tr>
</tbody>
</table>

Cragstone cobbles can be used to craft a drystone wall, by using a mix of different size pieces.

Cragstone cobbles are available in:

- Calico Sandstone
- Ebony Limestone
- Meadow Sandstone

Please see pages 120 - 121 for further product details.

Please note: Image shows random sized walling. Please note image shows product when wet.
accessories

Accessories provide an additional layer and depth to existing outdoor features, with contrasting colours and finishes that make your designs naturally unique.

To add a natural sparkle to your outdoor living we offer a simple yet inspiring range of stone accessories including:

Step kits
Single step pieces cut to a 50mm thickness with a bullnose on the length that forms the front edge of the step. To provide a safety reassurance the surface of the steps are lightly textured, reducing the potential for a slippy surface.

Kerbs and edgings
These provide an attractive edge restraint and finish to your dream patio, path or driveway. Available in two colours and stone types.

Stepping stones
Available in various shapes of Lakeland sandstone to provide random step sequences or to add interesting focal points and connecting features. Use through gardens, flower beds or gravelled areas.

Cragstone cobbles and setts
Cragstone cobbles and setts offer a range of versatile, charming and stylish products to accessorise any part of your garden.

Pavetuf
Pavetuf is the professionals choice for protecting and maintaining your paths, driveways and patios. The range currently comprises of five cleaners and sealers.

step kits
cornsilk & pumice
sandstone

Our sawn and calibrated sandstone steps take a bullnose design in a choice of two colours: Cornsilk and Pumice.

The step kits are:
• Available in one size of 600 x 350 x 50mm
• Supplied in packs of 12
• Practical with a lightly textured surface

Please see pages 120 - 121 for further product details.
kerbs & edgings
midnight blue & walnut
limestone & sandstone

To really give your driveway and garden a natural edge over all others, choose from our Midnight Blue limestone or Walnut sandstone finishing products. Round tops are ideal for long and/or straight areas, whilst the multi kerbs have been designed to provide a practical accompaniment to curved spaces. With a strong light and dark option in both products, they can be used to contrast against or create a flush complement to all of our natural stone flagstones and block paving products.

- Please see pages 120 - 121 for further product details

<table>
<thead>
<tr>
<th></th>
<th>No per pack</th>
<th>Linear metres per pack</th>
</tr>
</thead>
<tbody>
<tr>
<td>Round top 600 x 180 x 50</td>
<td>40</td>
<td>24</td>
</tr>
<tr>
<td>Multi kerb 100 x 120 x 180</td>
<td>120</td>
<td>12.5</td>
</tr>
<tr>
<td>Internal and external corners</td>
<td>Sold individually</td>
<td></td>
</tr>
</tbody>
</table>

stepping stones
lakeland sandstone

Our Lakeland stepping stones create unique connecting features to and from areas of your garden. Use Lakeland stepping stones as a feature alongside Lakeland flagstones. This will make a popular choice of paving unique and personalised, see page 66 for details.

Stepping stones are available in:
- Random hand cut pieces in packs of 72
- Calibrated finish
- Approx. 500 x 350mm
- Please see pages 120 - 121 for further product details

To really give your driveway and garden a natural edge over all others, choose from our Midnight Blue limestone or Walnut sandstone finishing products. Round tops are ideal for long and/or straight areas, whilst the multi kerbs have been designed to provide a practical accompaniment to curved spaces. With a strong light and dark option in both products, they can be used to contrast against or create a flush complement to all of our natural stone flagstones and block paving products.

- Please see pages 120 - 121 for further product details

stepping stones
lakeland sandstone

Our Lakeland stepping stones create unique connecting features to and from areas of your garden. Use Lakeland stepping stones as a feature alongside Lakeland flagstones. This will make a popular choice of paving unique and personalised, see page 66 for details.

Stepping stones are available in:
- Random hand cut pieces in packs of 72
- Calibrated finish
- Approx. 500 x 350mm
- Please see pages 120 - 121 for further product details
All three cobbles are available in:

**Mixed size packs:**

<table>
<thead>
<tr>
<th>Nominal size (mm)</th>
<th>No. per pack</th>
<th>Nominal m² per pack</th>
</tr>
</thead>
<tbody>
<tr>
<td>200 x 150 x 25-50</td>
<td>195</td>
<td>15</td>
</tr>
<tr>
<td>150 x 150 x 25-50</td>
<td>195</td>
<td></td>
</tr>
<tr>
<td>100 x 150 x 25-50</td>
<td>195</td>
<td></td>
</tr>
</tbody>
</table>

**Single size packs:**

<table>
<thead>
<tr>
<th>Nominal size (mm)</th>
<th>No. per pack</th>
<th>Nominal m² per pack</th>
</tr>
</thead>
<tbody>
<tr>
<td>200 x 150</td>
<td>1000</td>
<td>12</td>
</tr>
<tr>
<td>150 x 150</td>
<td>1000</td>
<td></td>
</tr>
<tr>
<td>150 x 100</td>
<td>1000</td>
<td></td>
</tr>
<tr>
<td>100 x 100</td>
<td>1000</td>
<td></td>
</tr>
</tbody>
</table>

Choose from our three charming options:

**Calico** is a beautiful hand cut and tumbled sandstone. Modern palettes of light beige and sandy tones cover a base of creamy vanilla.

**Meadow** is a hand cut and tumbled sandstone, with warm tones of elegant soft greys and understated browns that are joined by occasional hints of green.

**Ebony** is a classic, tumbled and striking black limestone.

Please see pages 120 - 121 for further product details.
cragstone setts
silver granite

A traditional looking stone, our granite setts are a fantastic product for creating a rustic feel and will give courtyard spaces an impressive finish. With a versatile edge the granite setts can also be used with contemporary products to create an on trend garden or feature.

Silver granite setts are available in two single sizes:

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>No. per pack</th>
<th>Nominal m² per pack</th>
</tr>
</thead>
<tbody>
<tr>
<td>100 x 100 x 100</td>
<td>400</td>
<td>5</td>
</tr>
<tr>
<td>100 x 100 x 50-70</td>
<td>800</td>
<td>10</td>
</tr>
</tbody>
</table>

For the modern look use the setts to edge contemporary flagstones such as Ebony, see page 48, as the silver will stylishly contrast with them.

Please see pages 120 - 121 for further product details.

ideal for garden features, paths or courtyards

maintenance

Pavetuf is Natural Paving’s exclusive range of cleaners and sealers for natural stone products, ideal for your paths, drives and patios.

Invisible Sealant
Water and oil repellent, total protection for all porous paths, drives and patios. Exterior anti-stain treatment for sandstone, granite, marble and slate. It dries with a matt, almost invisible finish.

Satin Sealant
Water and oil repellent, total protection for all porous paths, drives and patios. Exterior anti-stain treatment for sandstone, granite, marble and slate. It dries with a colour enhancing subtle satin finish.

Green – Off Cleaner
A powerful and high performance cleaner that removes moss, fungi and all organic soiling from paths, drives and patios without damaging treated surfaces.

Deep Cleaner
Heavy duty deep cleaner for stone, brick and concrete paths, drives and patios.

General Cleaner
For general and everyday use, a biodegradable maintenance cleaner for stone, brick and concrete paths, drives and patios.
Sustainable Drainage
Planning permission is not required if the rain water from the paved area does not run onto the public highway or discharge directly into the surface water drainage system. All paving and surfacing, whether it’s new, replacement, or extension, is subject to legislation, so even if you are only replacing your existing surfacing with products from Natural Paving, the work will have to be installed in accordance with the regulations.

Do you have to use permeable paving? - No - if the surface is permitted to drain to a permeable or porous area located within the grounds of the property.

Preparation
Mark out the area to be paved, allowing 150mm below the Damp Proof Course (DPC) of any adjacent buildings. Dig 100-300mm working room at the edges. Dig down to remove any vegetation, topsoil or sub-grade. Where ground is poor, it’s better to dig down further and then build up the levels using crushed stone. When working against a wall, the brickwork may act as a level guide, of any adjacent buildings.

If the proposed area is significantly redesigned then consider draining rain water with tails and/or line drainage to rain gardens or soakaways. NB soakaways must be 5m from any property.

Laying Guide
Flagstones and sets from Natural Paving are of the highest quality and will give you years of trouble-free service when laid properly. All paving should be laid to a level that is at least 150mm below the Damp Proof Course (DPC) of any adjacent buildings.

Flagstones
Flagstones are moulded into a ball without falling apart, but for open spaces, a flat string line should be used. Use a spirit level to set the line as near to ‘level’ as possible. Test, move one end of the string down by 15mm per metre of paving. So, if your paving is to be 4 metres wide, then move the string line down by 60mm (4 x 15mm). This will give adequate fall to drain the paving once it’s completed.

Laying Flagstones
As natural stone varies in colour and texture ensure you have enough product on site to complete the project and always mix the product from all the pallets to ensure consistency. This will minimise the effect of colour banding. Flagstones must always be laid on a “full bed” of sand and cement that supports the whole flag and not just the corners. Use 6 parts washed sharp/rendering sand with 1 part cement. Again, add as little water as possible to make a mixture that binds to a sticky consistency: a good guide is that there should be sufficient water to allow the mix to be moulded into a ball without falling apart, but not so much that water would run out of it were it to be squeezed in the hand. To improve adhesion, consideration should be given to applying a PWA and water solution to the underside of the flagstones prior to bedding. Spread a layer of bedding mix that is roughly 50mm thick. Place the first flag onto this bed and use a rubber mallet to carefully tap it down until it is at the correct level. Place the next flag adjacent to that just laid, leaving a joint width of 15-20mm and again, tap down to level.

Repeat this process, laying one flag at a time until the whole area is covered. The joints of flagstone paving look best when pointed with a mortar. Make a pointing mortar by mixing 4 parts washed sharp/rendering sand with 1 part Portland cement. Again, add as little water as possible to bind the mortar without overwetting it. Feeding pointing mortar into empty joints from the edge of a trowel and use a pointing bar to press it down firmly and to polish it when the joint is full. Wash off any excess mortar from the surface before it hardens. Try to keep off the new patio for the first 24-36 hours, by which time the initial set of the mortar should be complete. After 5-7 days, the patio should be free for full use. With all hand cut flagstones ensure the widest surface of flagstone tapers inward when laid.

Note how edge course and edge stones look best when pointed with a mortar. Make a pointing mortar by mixing 4 parts washed sharp/rendering sand with 1 part Portland cement. Again, add as little water as possible to bind the mortar without overwetting it. Feeding pointing mortar into empty joints from the edge of a trowel and use a pointing bar to press it down firmly and to polish it when the joint is full. Wash off any excess mortar from the surface before it hardens. Try to keep off the new patio for the first 24-36 hours, by which time the initial set of the mortar should be complete. After 5-7 days, the patio should be free for full use. With all hand cut flagstones ensure the widest surface of flagstone tapers inward when laid.

This guide is for information only, further details are available from the following websites:
www.paving.org.uk
www.pavingexpert.com
www.samplesite.co.uk
www.ball.co.uk

Natural Paving, the work will have to be installed in accordance with the regulations.

Planning permission is required if the rain water from the paved area does not run onto the public highway or discharge directly into the surface water drainage system. All paving and surfacing, whether it’s new, replacement, or extension, is subject to legislation, so even if you are only replacing your existing surfacing with products from Natural Paving, the work will have to be installed in accordance with the regulations.

Do you have to use permeable paving? - No. - if the surface is permitted to drain to a permeable or porous area located within the grounds of the property.

Preparation
Mark out the area to be paved, allowing 150mm below the Damp Proof Course (DPC) of any adjacent buildings. Dig 100-300mm working room at the edges. Dig down to remove any vegetation, topsoil or sub-grade. Where ground is poor, it’s better to dig down further and then build up the levels using crushed stone. When working against a wall, the brickwork may act as a level guide, of any adjacent buildings.

If the proposed area is significantly redesigned then consider draining rain water with tails and/or line drainage to rain gardens or soakaways. NB soakaways must be 5m from any property. Size of rain garden needs to be 10% of paved area.

Laying Guide
Flagstones and sets from Natural Paving are of the highest quality and will give you years of trouble-free service when laid properly. All paving should be laid to a level that is at least 150mm below the Damp Proof Course (DPC) of any adjacent buildings.

Flagstones
Flagstones are moulded into a ball without falling apart, but for open spaces, a flat string line should be used. Use a spirit level to set the line as near to ‘level’ as possible. Test, move one end of the string down by 15mm per metre of paving. So, if your paving is to be 4 metres wide, then move the string line down by 60mm (4 x 15mm). This will give adequate fall to drain the paving once it’s completed.

Laying Flagstones
As natural stone varies in colour and texture ensure you have enough product on site to complete the project and always mix the product from all the pallets to ensure consistency. This will minimise the effect of colour banding. Flagstones must always be laid on a “full bed” of sand and cement that supports the whole flag and not just the corners. Use 6 parts washed sharp/rendering sand with 1 part cement. Again, add as little water as possible to make a mixture that binds to a sticky consistency: a good guide is that there should be sufficient water to allow the mix to be moulded into a ball without falling apart, but not so much that water would run out of it were it to be squeezed in the hand. To improve adhesion, consideration should be given to applying a PWA and water solution to the underside of the flagstones prior to bedding. Spread a layer of bedding mix that is roughly 50mm thick. Place the first flag onto this bed and use a rubber mallet to carefully tap it down until it is at the correct level. Place the next flag adjacent to that just laid, leaving a joint width of 15-20mm and again, tap down to level.

Repeat this process, laying one flag at a time until the whole area is covered. The joints of flagstone paving look best when pointed with a mortar. Make a pointing mortar by mixing 4 parts washed sharp/rendering sand with 1 part Portland cement. Again, add as little water as possible to bind the mortar without overwetting it. Feeding pointing mortar into empty joints from the edge of a trowel and use a pointing bar to press it down firmly and to polish it when the joint is full. Wash off any excess mortar from the surface before it hardens. Try to keep off the new patio for the first 24-36 hours, by which time the initial set of the mortar should be complete. After 5-7 days, the patio should be free for full use. With all hand cut flagstones ensure the widest surface of flagstone tapers inward when laid.
It's often a good idea to hire a mini-digger or a larger excavator with an experienced operator to undertake this task. Diggers are also useful for loading spoil and spreading the sub-base material. When excavating be careful of any services under the area to be worked.

The laying course is formed by ‘screeding’ a layer of prepared sand or simply a course of paving blocks laid on concrete. Set up a taut string line and use this as a guide to both line and level while laying the next layer, the laying course, has a regular, uniform thickness, so the sub-base needs to be formed. However, such as crushed stone known as “Type 1” is recommended to form the sub-base. Free draining material such as flagstone tapers of 2 - 5mm is recommended. In order to make the effect of colour banding. Place each pack during installation. This will minimise any chance of pre-formed spacers are available, please contact the Customer Service Team for details on 0845 072 1150. Try to place the blocks straight down onto the bed so that sand isn’t trapped in the joints. Once blocks have been laid, they can be walked upon with care, but try to keep back from the leading edge. Lay all the full blocks first. Blocks to “piece-in” can be cut using a hired in block splitter or disc cutter. Avoid very small cuts that are less than one-third the size of a full block. Instead, cut two blocks, each being more than half-a-block, and use these to fill the gap. Once cutting is completed, the paving is protected by sweeping kiln-dried sand over the surface to fill the joints ensuring they are completely filled. The blocks are compacted with four to six passes with a plate compactor, changing the direction of pass as much as possible. Consideration should be given to the use of a rubber or neoprene mat attached to the underside of the plate compactor. This will minimise damage to the surface of the blocks.

Check the area for any damaged blocks and replace them. Add more kiln-dried sand if required or sweep any excess sand into a corner and then make another pass or two with the plate compactor to settle the sand into the joints. The surplus sand is used to top-up those joints that appear partially empty.

Whilst our block paving is laid in a similar way to natural stone blocks, extra care should be afforded when laying natural stone to ensure the desired finish is achieved.

Important Note: Whilst our block paving is laid in a similar way to concrete block paving, more care should be afforded when laying natural stone to ensure the desired finish is achieved.

General Information

- www.paving.org.uk
- www.interpave.org.uk
- www.pavingexpert.com
- www.bali.co.uk

This guide is for information only, further details are available from the following websites:
## Flagstone Options & Specifications

### Product Details

<table>
<thead>
<tr>
<th>Flagstone Options &amp; Specifications</th>
<th>Single</th>
<th>Multiples</th>
<th>Finishes</th>
<th>Nominal Sizes (mm)</th>
<th>Circle Kits (mm)</th>
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**Flagstone Options & Specifications**

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<th>Range</th>
<th>Materials</th>
<th>Finishes</th>
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<th>Circle Kits (mm)</th>
<th>Kit Options</th>
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**Table Note:**

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### Flagstones Single Size Pack Specification

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### Block Paving Options and Specifications

#### Range of Materials, Finishes, and Sizes

<table>
<thead>
<tr>
<th>Material</th>
<th>Finish/Texture</th>
<th>Size (mm)</th>
<th>Single Size 150x150</th>
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<td>Limestone</td>
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#### Clay Pavers

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<th>Dimensions (mm)</th>
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<th>Nominal m^2 Covered When Laid on Edge</th>
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<td>944</td>
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<tr>
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### Flagstone Circles Laying Patterns

- **4 ring circle**
- **3 ring circle** with a squaring off kit
- **2 ring circle** with a squaring off kit

---

*Images show Lakeland circles in wet conditions. See page 66*
project pack specifications & laying patterns

600 Series Classicstone and Cragstone Ember

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<th>Nominal size (mm)</th>
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<tr>
<td>250 x 150</td>
<td>128</td>
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Dedicated 500 Series Cream Travertine

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<td>203 x 203 x 30</td>
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500 Series Premiastone - Burnt Magenta

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<td>500 x 500</td>
<td>16</td>
<td>1000kg</td>
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<tr>
<td>500 x 250</td>
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600 Series Classicstone and Cragstone Ebony hand cut

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500 Series Slates - Black and Copper slate

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<td>500 x 500</td>
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<td>250 x 250</td>
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600 Series Finestone

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<td>600 x 290</td>
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<tr>
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500 Series Slates / Cream Travertine

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Natural Paving Products is one of the UK’s leading suppliers of high quality, ethically sourced natural stone landscaping products. We are an ethical aware company and we are members of the Ethical Trading Initiative.

We supply products to businesses and consumers in the form of highly trained sales and technical staff who are available to provide advice and guidance. We are always happy to help and try to find answers to any queries that you may have about any of our range of products.

For further information please contact our Customer Service Team on 01622 211 150.

Purchasing our Products

If you wish to purchase any product in our range please contact us directly through our Customer Service Team or visit our website and complete the contact details of our network of stockists, designers and/or installers. All sales will be subject to applicable Terms and Conditions of Sale, and may contain natural imperfections and defects. Size variations will also occur and unfortunately this means we cannot guarantee particular sizes. All product dimensions are nominal and calibrated products are subject to slight variations.

All of our products are natural stone and vary in colour and texture. Each individual piece will have distinct markings as its mineral content oxidises, colour variations may also occur. Over time, environmental conditions will impact on the natural stone. Traditional hand cut flagstones may result in some deterioration of the surface of our products.

Approved Landscaping Professionals Scheme

Please note that our scheme is designed to provide a list of members that are independent contractors, installers and designers, whose workmanship has been assessed. In order to reduce the risk for you when choosing a landscaping professional, Natural Paving cannot accept any liability or responsibility for their actions and work, we can only guarantee that our products are subject to completion of the required paperwork and checks.

About our Products

Please be aware of the following information about our products.

• The product names do not always relate to the geology of the stone.

• All of our products are natural stone and vary in colour and texture. Each individual piece will have distinct markings as its mineral content oxidises, colour variations may also occur. Over time, environmental conditions will impact on the natural stone. Traditional hand cut flagstones may result in some deterioration of the surface of our products.

• All products are available from our stockists. We do not supply direct to the public.

• Samples of our products are available from our stockists. We do not supply direct to the public.

• Careful consideration must be given to the use and care of the particular product you have purchased.

Product Care

Careful consideration must be given to the use and care of our products. You should seek technical advice of all stages from your stockist, designer or installer as to the care of the particular product you have purchased.

In particular please be aware of the following information about our products.

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We would like to thank all of our Approved Landscaping Professionals, customers and suppliers who have contributed to the production of this brochure.

Special thanks go to:

A & M Paving
A Ward Landscapes
Advance Contractors Bridgend Ltd
All Seasons
B J Pollock
B&L
Bella Vista Gardens
Blue Tulip Garden Design
Blyth Brook Garden Design
Brookhill Landscapes Ltd
Chris Taylor Landscaping
Chris Williams Landscapes Ltd
Cotswold Paving and Landscaping Ltd
Cotswold Landscapes
Dorset Soil and Aggregates Ltd
Dragon Driveways
Ecocare Ltd
Elite Landscaping Ltd
Elliott Landscapes
Francesca Sinclair and Associates
Gaggioo Gardens and Landscapes Ltd
Garden Creation Services Ltd
Greenfield Landscapes
Harley Paving Services
Heritage Landscape and Design Ltd
Ian Battalor Landscapes Ltd
LJ Gardens
ITV’s Love Your Garden
James Kennedy Paving and Brickwork
Jason Mills Landscapes
John Cavill Garden and Design
John Everiss Design
Landtech Landscapes
MB Construction Ltd
Nailsea Patio Supplies
Nemark IT
Outside Influence Garden Design
Parks and Paving Centre
Pave-A-Way
Pither Stevens Garden Designs
Powell Paving
Prima Garden Design
Roseberry Landscapes
Snapdragon Landscapes
STDOUT Landscapes
TDS Paving and Landscaping
The Garden Flooring Company
Total Driveway Supplies
Up The Garden Path
Designed by Punch Creative, Leeds

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A Cornsilk installation by approved landscaping professionals, Greenbelt Landscapes. See page 26 for details.

Please note image shows product when wet.